

Environmental product declaration

in accordance with ISO 14025 and EN 15804+A2

EUR Pallet 1200x800 Norway in Smart Retur system



SmartRetur

The Norwegian EPD Foundation

Owner of the declaration:

Smart Retur

Product:

EUR Pallet 1200x800 Norway in Smart Retur system

Declared unit:

1 loop

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core

PCR

NPCR 023:2021 Packaging products and services

Program operator:

The Norwegian EPD Foundation

Declaration number:

NEPD-6133-5399-EN

Registration number:

NEPD-6133-5399-EN

Issue date:

20.02.2024

Valid to:

20.02.2029

EPD software:

LCAno EPD generator ID: 62610

General information

Product

EUR Pallet 1200x800 Norway in Smart Retur system

Program operator:

Post Box 5250 Majorstuen, 0303 Oslo, Norway
The Norwegian EPD Foundation
Phone: +47 23 08 80 00
web: post@epd-norge.no

Declaration number:

NEPD-6133-5399-EN

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A2:2019 serves as core PCR
NPCR 023:2021 Packaging products and services

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 loop EUR Pallet 1200x800 Norway in Smart Retur system

Declared unit with option:

A1-A3,A4,B1,B2,C1,C2,C3,C4,D

Functional unit:

Kg unit/loops
One produced unit of packaging per loop

24 loops per pallet is estimated

General information on verification of EPD from EPD tools:

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Verification of each EPD is made according to EPD-Norway's guidelines for verification and approval requiring that tools are i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPD-Norway, and iii) the process is reviewed annually by an independent third party verifier. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools

Verification of EPD tool:

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Third party verifier:

Gaylord K. Booto, Norwegian Institute for Air Research (NILU)

(no signature required)

Owner of the declaration:

Smart Retur
Contact person: Stine Alvestad
Phone: +47 975 67 000
e-mail: post@smartretur.no

Manufacturer:

Smart Retur

Place of production:

Smart Retur
Fugleåsen 10
1405 Langhus, Norway

Management system:

Organisation no:

918 605 541

Issue date:

20.02.2024

Valid to:

20.02.2029

Year of study:

2023

Comparability:

EPD of construction products may not be comparable if they do not comply with EN 15804 and seen in a life cycle contest

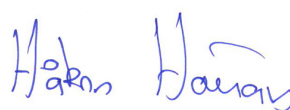
Development and verification of EPD:

The declaration is created using EPD tool lca.tools ver EPD2022.03, developed by LCA.no. The EPD tool is integrated in the company's management system, and has been approved by EPD Norway.

Developer of EPD: Stine Alvestad

Reviewer of company-specific input data and EPD: Tom Romanich

Approved:



Håkon Hauan

Managing Director of EPD-Norway

Product

Product description:

The wooden pallet is the structural foundation of a unit load, which allows handling and storage efficiencies. It is a type of packaging product, which is used in logistics for transporting products of various kinds between product manufacturers, retailers and consumers, as well as for warehouse storage and other operations.

The pallet consist of wood boards, blocks and nails. A few types of pallets use wooden blocks instead of the chipboard blocks. The wood used is from boreal forest.

This EPD documents one loop (on average three trips) of usage of the EUR pallet in order to represent a circular flow with a high degree of reusage.

Product specification

When a new pallet is produced and introduced to the market, the pallet moves between different parties in the market. For every loop there is a need for inspection in order to see if the pallet need maintenance, and is therefore sent to the system hub for sorting, storage and/or repair (the pallet is sent to the system hub every time, around 30 % of the pallets are repaired). The pallets are sent back into the marked for a new loop until it no longer can be used and are recycled.

1,04 kg: Every loop represents 1,04 kg product (kg of pallet: 25/loops lifetime: 24)

Packaging	kg	%
Packaging - Wood	1,04	100,00
Total incl. packaging	1,04	

Technical data:

EUR pallet: 1200x800 mm (height: 144 mm) per declared unit.

Weight: approx 25 kg.

Materials used on average in repair of a pallet:

Materials per pallet (in kg)

Saw blades: 0,03

Nails: 5,75

Brick: 0,09

Table: 0,021

KG wood waste from repair per pallet: 0,56

Market:

The product included in this EPD is considered representative for a Norwegian scenario. The majority of suppliers are located in Nordic countries/northern Europe, however the system described under "product specification" is based on a Norwegian scenario.

Reference service life, product

An assumption of 24 loops over a period of 3 years is applied. It is assumed that it needs to be repaired every 3rd loop in order to reach 3 years (30 % of incoming pallets need repair).

These assumptions is based on documented average historical values in the market.

Reference service life, number of loops for reusable packaging

LCA: Calculation rules

Declared unit:

1 loop EUR Pallet 1200x800 Norway in Smart Retur system

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

Data quality:

Specific data for the product composition are provided by the manufacturer. The data represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on EPDs according to EN 15804 and different LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Data is overall considered of good quality. Raw material resources and energy use is based from documented experiences from own production over several years. The data is from 2021 and 2022.

The transport distances are based on an average of kilometers driven between suppliers, customers and retailers,. The data is retrieved from our digital system where every order is calculated based on Google map calculations.

Data are based from FMCG industries within the Nordics.

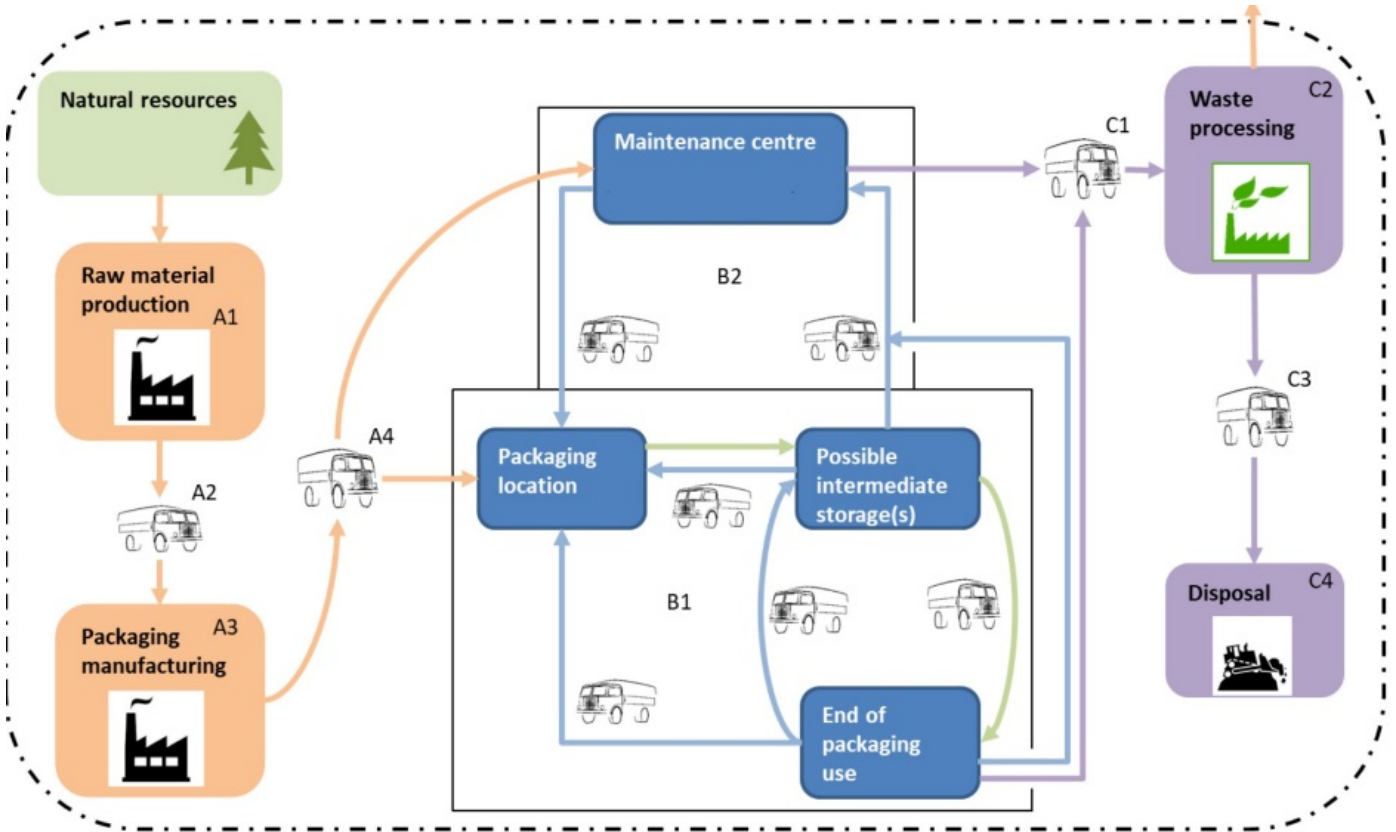
Materials	Source	Data quality	Year
Packaging - Wood	ecoinvent 3.6	Database	2019

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage			Construction installation stage		Use stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery- Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	MND	X	X	MND	MND	MND	MND	MND	X	X	X	X	X

System boundary:

We use loops instead of kg as the EPD is based on the packaging and not the product itself.



Additional technical information:














LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Skip oversjøisk transport	65,0 %	405	0,003	l/tkm	1,22
Truck, over 32 tonnes, EURO 6 (kgkm) - RER	53,3 %	763	0,023	l/tkm	17,55
Use (B1)		Unit	Value		
Truck, over 32 tonnes, EURO 6 (kgkm) - RER	kgkm/DU	150,00			
Maintenance (B2)		Unit	Value		
Electricity, Norway (kWh)	kWh/DU	0,08			
Heat from wood chips, 20% moisture (MJ)	MJ/DU	0,10			
Steel, low alloyed, sheet rolled (kg) - RER	kg/DU	0,01			
Train, Norway (kgkm)	kgkm/DU	80,00			
Truck, over 32 tonnes, EURO 6 (kgkm) - RER	kgkm/DU	293,00			
Wood, blocks	kg/DU	0,02			
wooden plank	kg/DU	0,01			
Transport to waste processing (C2)	Capacity utilisation (incl. return) %	Distance (km)	Fuel/Energy Consumption	Unit	Value (Liter/tonne)
Truck, 16-32 tonnes, EURO 6 (kgkm) - RER	36,7 %	40	0,043	l/tkm	1,72
Waste processing (C3)		Unit	Value		
Steel to recycling (kg)	kg	0,01			
Wooden pallet to incineration	kg	1,04			
Disposal (C4)		Unit	Value		
Landfilling of ashes	kg	0,01			
Waste, scrap steel, to landfill (kg)	kg	0,00			
Benefits and loads beyond the system boundaries (D)		Unit	Value		
Substitution of electricity, in Norway (MJ)	MJ	0,72			
Substitution of primary steel with net scrap (kg)	kg	0,01			
Substitution of thermal energy, district heating, in Norway (MJ)	MJ	10,94			

LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

Environmental impact											
Indicator	Unit	A1-A3	A4	B1	B2	C1	C2	C3	C4	D	
 GWP-total	kg CO ₂ -eq	-1,28E+00	7,31E-02	3,27E-01	6,74E-01	0	6,80E-03	1,59E+00	5,20E-04	-7,74E-02	
 GWP-fossil	kg CO ₂ -eq	2,94E-01	7,31E-02	3,27E-01	7,16E-01	0	6,80E-03	1,27E-02	5,20E-04	-7,50E-02	
 GWP-biogenic	kg CO ₂ -eq	-1,57E+00	3,07E-05	1,40E-04	-4,28E-02	0	2,81E-06	1,58E+00	2,84E-07	-1,37E-04	
 GWP-luluc	kg CO ₂ -eq	1,07E-03	2,38E-05	9,95E-05	3,40E-04	0	2,42E-06	1,94E-06	8,42E-08	-2,19E-03	
 ODP	kg CFC11 -eq	3,29E-08	1,75E-08	7,88E-08	1,61E-07	0	1,54E-09	1,06E-09	6,40E-11	-4,62E-03	
 AP	mol H+ -eq	1,80E-03	3,51E-04	1,05E-03	2,56E-03	0	1,95E-05	1,63E-04	1,97E-06	-5,80E-04	
 EP-FreshWater	kg P -eq	1,46E-05	5,66E-07	2,60E-06	9,11E-06	0	5,43E-08	2,13E-07	6,89E-09	-6,35E-06	
 EP-Marine	kg N -eq	4,76E-04	8,04E-05	2,30E-04	5,75E-04	0	3,86E-06	7,81E-05	6,27E-07	-1,83E-04	
 EP-Terrestrial	mol N -eq	5,39E-03	8,96E-04	2,57E-03	6,46E-03	0	4,32E-05	8,30E-04	7,11E-06	-1,97E-03	
 POCP	kg NMVOC -eq	2,19E-03	3,05E-04	1,01E-03	2,45E-03	0	1,66E-05	2,03E-04	1,97E-06	-5,68E-04	
 ADP-minerals&metals ¹	kg Sb-eq	5,18E-06	1,26E-06	5,82E-06	1,28E-05	0	1,88E-07	5,15E-08	3,26E-09	-8,31E-07	
 ADP-fossil ¹	MJ	5,24E+00	1,17E+00	5,31E+00	1,13E+01	0	1,03E-01	1,02E-01	5,26E-03	-1,00E+00	
 WDP ¹	m ³	8,80E+00	8,71E-01	4,07E+00	2,17E+01	0	9,94E-02	2,47E-01	4,75E-02	-1,07E+01	

GWP-total = Global Warming Potential total; GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption







"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"

*INA Indicator Not Assessed

1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator

Remarks to environmental impacts

Additional environmental impact indicators

Indicator		Unit	A1-A3	A4	B1	B2	C1	C2	C3	C4	D
	PM	Disease incidence	4,07E-08	6,35E-09	3,00E-08	6,71E-08	0	4,16E-10	1,70E-09	2,60E-11	-3,26E-08
	IRP ²	kgBq U235 -eq	1,41E-02	5,12E-03	2,32E-02	4,88E-02	0	4,49E-04	1,97E-04	2,44E-05	-5,75E-03
	ETP-fw ¹	CTUe	6,84E+00	8,50E-01	3,88E+00	1,04E+01	0	7,62E-02	2,02E-01	8,60E-03	-5,58E+00
	HTP-c ¹	CTUh	8,72E-10	0,00E+00	0,00E+00	2,83E-10	0	0,00E+00	3,60E-11	0,00E+00	-1,46E-10
	HTP-nc ¹	CTUh	5,72E-09	7,94E-10	3,75E-09	1,06E-08	0	8,30E-11	1,79E-09	1,50E-11	-3,52E-09
	SQP ¹	dimensionless	1,66E+02	1,29E+00	6,08E+00	1,47E+01	0	7,19E-02	1,51E-02	1,67E-02	-6,07E+00

PM = Particulate Matter emissions; IRP = Ionizing radiation – human health; ETP-fw = Eco toxicity – freshwater; HTP-c = Human toxicity – cancer effects; HTP-nc = Human toxicity – non cancer effects; SQP = Potential Soil Quality Index (dimensionless)

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"

*INA Indicator Not Assessed




1. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high or as there is limited experienced with the indicator
2. This impact category deals mainly with the eventual impact of low dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure nor due to radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, from radon and from some construction materials is also not measured by this indicator.

Resource use											
Indicator	Unit	A1-A3	A4	B1	B2	C1	C2	C3	C4	D	
 PERE	MJ	1,02E+01	1,45E-02	6,67E-02	1,51E+00	0	1,47E-03	3,35E-03	2,73E-04	-5,61E+00	
 PERM	MJ	1,44E+01	0,00E+00	0,00E+00	2,80E-01	0	0,00E+00	-1,44E+01	0,00E+00	0,00E+00	
 PERT	MJ	2,46E+01	1,45E-02	6,67E-02	1,79E+00	0	1,47E-03	-1,44E+01	2,72E-04	-5,61E+00	
 PENRE	MJ	5,24E+00	1,17E+00	5,31E+00	1,13E+01	0	1,03E-01	1,02E-01	5,26E-03	-1,00E+00	
 PENRM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
 PENRT	MJ	5,24E+00	1,17E+00	5,31E+00	1,13E+01	0	1,03E-01	1,02E-01	5,26E-03	-1,00E+00	
 SM	kg	0,00E+00	0,00E+00	0,00E+00	2,03E-05	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00	
 RSF	MJ	7,49E-03	5,02E-04	2,33E-03	6,91E-03	0	5,26E-05	7,81E-05	6,78E-06	-5,63E-04	
 NRSF	MJ	0,00E+00	1,77E-03	7,82E-03	3,85E-02	0	1,88E-04	0,00E+00	3,68E-03	-3,20E-01	
 FW	m ³	2,74E-03	1,30E-04	6,04E-04	9,21E-03	0	1,10E-05	2,11E-04	4,88E-06	-6,77E-03	

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non renewable primary energy resources used as raw materials; PENRT = Total use of non renewable primary energy resources; SM = Use of secondary materials; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Net use of fresh water

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"






*INA Indicator Not Assessed

End of life - Waste										
Indicator	Unit	A1-A3	A4	B1	B2	C1	C2	C3	C4	D
 HWD	kg	9,84E-04	6,36E-05	2,90E-04	9,99E-04	0	5,30E-06	0,00E+00	8,68E-03	-1,03E-04
 NHWD	kg	7,71E-02	9,77E-02	4,61E-01	9,34E-01	0	5,00E-03	0,00E+00	4,69E-03	-2,62E-02
 RWD	kg	1,62E-05	8,02E-06	3,62E-05	7,42E-05	0	7,00E-07	0,00E+00	2,50E-08	-4,72E-06

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed

*Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$

*INA Indicator Not Assessed

End of life - Output flow										
Indicator	Unit	A1-A3	A4	B1	B2	C1	C2	C3	C4	D
 CRU	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0,00E+00	0,00E+00	0,00E+00	0,00E+00
 MFR	kg	0,00E+00	0,00E+00	0,00E+00	1,92E-05	0	0,00E+00	1,41E-02	0,00E+00	0,00E+00
 MER	kg	0,00E+00	0,00E+00	0,00E+00	1,32E-06	0	0,00E+00	1,04E+00	0,00E+00	0,00E+00
 EEE	MJ	0,00E+00	0,00E+00	0,00E+00	2,93E-06	0	0,00E+00	7,23E-01	0,00E+00	0,00E+00
 EET	MJ	0,00E+00	0,00E+00	0,00E+00	4,43E-05	0	0,00E+00	1,09E+01	0,00E+00	0,00E+00

CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported energy electrical; EET = Exported energy thermal

*Reading example: 9,0 E-03 = $9,0 \cdot 10^{-3} = 0,009$

*INA Indicator Not Assessed

Biogenic Carbon Content		
Indicator	Unit	At the factory gate
Biogenic carbon content in product	kg C	0,00E+00
Biogenic carbon content in accompanying packaging	kg C	4,30E-01

Note: 1 kg biogenic carbon is equivalent to 44/12 kg CO₂

Additional requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Dangerous substances

The product contains no substances given by the REACH Candidate list.

Indoor environment

Additional Environmental Information

Additional environmental impact indicators required in NPCR Part A for construction products

Indicator	Unit	A1-A3	A4	B1	B2	C1	C2	C3	C4	D
GWPIOBC	kg CO ₂ -eq	2,98E-01	7,31E-02	3,27E-01	7,17E-01	0	6,80E-03	1,29E-02	5,37E-04	-8,22E-02

GWP-IOBC: Global warming potential calculated according to the principle of instantaneous oxidation. In order to increase the transparency of biogenic carbon contribution to climate impact, the indicator GWP-IOBC is required as it declares climate impacts calculated according to the principle of instantaneous oxidation. GWP-IOBC is also referred to as GWP-GHG in context to Swedish public procurement legislation.

Bibliography

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NPCR 023Part B for Packaging products and services, Ver. 1.1, 20.12.2021, EPD Norway.

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