

# Environmental Product Declaration



Global Program Operator

Publisher: The Norwegian EPD Foundation

Registration number: NEPD-4174-3408-EN

In accordance with ISO 14025 and Product Category Rules for Furniture

## FRAME

from

# LINTEX

Programme:	The International EPD® System, <a href="http://www.environdec.com">www.environdec.com</a>
Programme operator:	EPD International AB
EPD registration number:	S-P-05338
Publication date:	2022-05-19
Valid until:	2027-05-19

Revision date: 2023-01-13 (Version 1.2)

An EPD should provide current information, and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at [www.environdec.com](http://www.environdec.com).



## Programme information

<b>Programme:</b>	<p>The International EPD<sup>®</sup> System</p> <p>EPD International AB Box 210 60 SE-100 31 Stockholm Sweden</p> <p><a href="http://www.environdec.com">www.environdec.com</a> <a href="mailto:info@environdec.com">info@environdec.com</a></p>
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Product category rules (PCR): <i>Furniture, Except seats and mattresses 2012:19 version 2.01 valid until 2023-06-17</i>
PCR review was conducted by: <i>PCR Committee: Arper PsA Srl Moderator: Leo Breedveld, 2B Srl</i>
Independent third-party verification of the declaration and data, according to ISO 14025:2006: <input type="checkbox"/> EPD process certification <input checked="" type="checkbox"/> EPD verification
Third party verifier: <i>David Althoff Palm, Ramboll Sweden AB, <a href="mailto:david.palm@ramboll.se">david.palm@ramboll.se</a></i>  <i>Approved by: The International EPD<sup>®</sup> System</i>
Procedure for follow-up of data during EPD validity involves third party verifier: <input type="checkbox"/> Yes <input checked="" type="checkbox"/> No

The EPD owner has the sole ownership, liability, and responsibility for the EPD. EPDs within the same product category but from different programmes may not be comparable.

## Company information

### Owner of the EPD:

LINTEX AB  
Madesjövägen 17  
382 45 Nybro

### Contact information:

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Description of the organisation: Lintex is a Swedish producer of innovative writing boards and sound absorbing office screens, designed to inspire people to do great work, in offices, schools and institutions all over the world. Together with some of Scandinavia's leading designers and by using durable materials, such as tempered glass, high end textiles, solid wood, and enamelled steel, LINTEX creates well designed, functional products, made to last for a long time

LINTEX is a family business founded in 1983. Head office and factory are located in the town of Nybro in southern Sweden. LINTEX have subsidiary's, sales offices and agents elsewhere in Scandinavia, Europe and various parts of the world.

Working sustainably is a key element of LINTEX's strategy, culture and day-to-day operations. LINTEX understands that sustainability requires transformation. This means finding new ways of thinking and new innovative solutions. LINTEX has started the journey towards circular products with net zero climate impact. As of 2022 the production in Nybro is self-sufficient with respect to renewable energy, thanks to geothermal heating and over 4200 solar panels on the factory roof.

Management system-related certifications: LINTEX has been certified according to ISO 14001 since 2009. The company is also certified according to the FSC-STD-40-004 Chain of Custody Certification standard, certificate code DNV-COC-002282.

LINTEX Supplier code of conduct sets the scope for the company's supply chain management. LINTEX China is a member of the organization Sedex and use their third party SMETA-audits to verify social compliance.

## Product information

Product name and description: LINTEX' FRAME is a double-sided glass mobile writing board surrounded by a bentwood frame. The board stands on a pair of oak feet and wheels. It comes in a variety of colours and in two different sizes, a large model (1200x1960 mm) and a small model (750x1960 mm), both of which are represented in this EPD. FRAME is suited for use in environments such as schools, offices and conference premises.

Additional information on use, reuse and end-of-life: For daily cleaning a whiteboard eraser or similar shall be used. For deep cleaning it is normally sufficient with water on a microfibre cloth. If the board is unusually dirty and stained, a designated alcohol-based cleaning solution may be used. Soap-based cleaning solution shall always be avoided since this is the most common cause of erasing problems and smearing ink.

When the board is no longer needed, LINTEX encourages the owner/holder to put the product on the market again, to enable reuse. When the product's end-of life is finally reached, the product shall be handled by a professional waste management company to enable material recycling.

Product-related certifications: FRAME is certified according to the Swedish labelling system Möbelfakta, ID 0320210316. FRAME is tested and approved according to EN 14434:2010 "Writing boards for educational institutions – Ergonomic, technical and safety requirements and their test methods".

For more product certifications, for example FSC (Forest Stewardship council®), see [www.lintex.se](http://www.lintex.se).

## LCA information

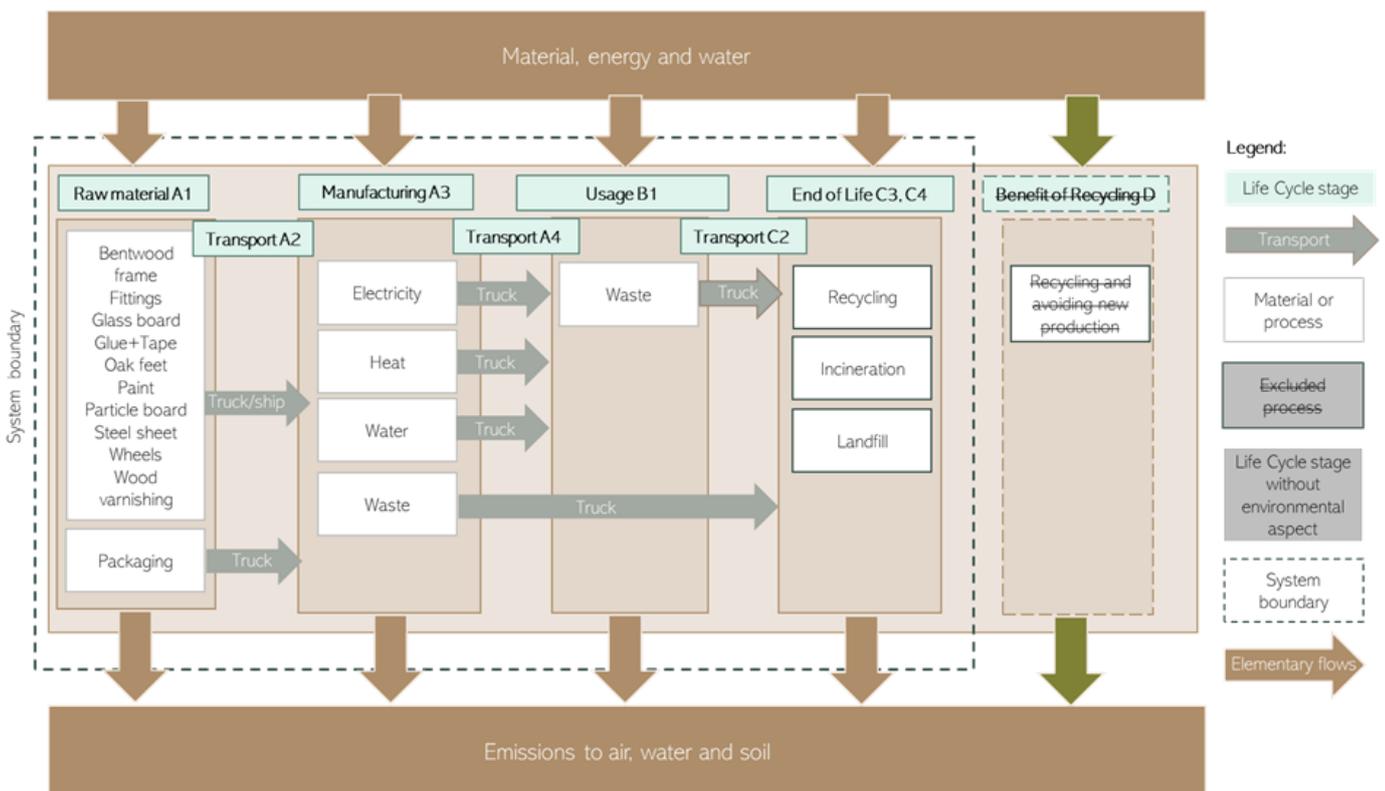
<b>Declared Unit</b>	The declared unit is 1 FRAME writing board. The large model is 1200 x 1960 mm and weighs 69,71 kg, the small model is 750 x 1960 mm and weighs 48,26 kg.
<b>Product group classification</b>	UN CPC 3812
<b>Goal and Scope</b>	<p>The result will be used to understand where the environmental burden for the products occurs during the life cycle and aims to lay a road map for development to decrease this burden. The result will be communicated by the International EPD system.</p> <p>The audience includes resellers and end-clients.</p>
<b>Manufacturing Site</b>	Nybro, Sweden.
<b>Geographical Area</b>	The product is globally available, but the model for transports and waste is based on Europe, which is Lintex' main market.
<b>Compliant with</b>	<p>This EPD follows the "Book-keeping" LCA approach which is defined as attributional LCA in the ISO 14040 standard.</p> <p>In accordance with ISO 14025, ISO 14040 – ISO 140 44.</p> <p>This EPD follows the Product Category Rules Furniture, Except seats and mattresses 2012:19 version 2.01 valid until 2023-06-17</p>
<b>Cut-Off Rules</b>	<p>The following procedure is followed for the exclusion of inputs and output:</p> <ul style="list-style-type: none"> <li>- Data for elementary flows to and from the product system contributing to a minimum of 99% of the declared environmental impacts shall be included</li> </ul> <p>A screening and expert judgement showed that the following aspects contribute less than 1% and could be cut-off:</p> <ul style="list-style-type: none"> <li>- Various supplier packaging</li> <li>- Potential transports from retailer to installation site</li> <li>- Energy and material use in installation</li> <li>- Cleaning and maintenance during use</li> </ul>
<b>Background data</b>	<p>The data quality is considered good. All site-specific data for raw materials, auxiliary materials as well as energy and emissions in the manufacturing process is from 2020 and have been represented with ecoinvent datasets. All other relevant environmental aspects have been represented by generic ecoinvent data.</p> <p>ecoinvent is the world's biggest LCI (Life cycle inventory) data library and the latest and most updated version was used. ecoinvent contains data for the specific geographical regions relevant for this study. The background data from ecoinvent 3.8 are from 2016-2020.</p>
<b>Electricity data</b>	Electricity consumption in the A3 module comes from Lintex own production from installed solar cells and geothermal heat pumps.
<b>Allocations</b>	<p>Polluter Pays / Allocation by Classification</p> <p>Two allocation rules are applied: 1) the raw material necessary for the manufacture is allocated by mass of the declared unit; 2) the energy necessary for the manufacture is allocated in MJ by production of the declared unit</p>
<b>Impact Assessment methods</b>	Potential environmental impacts and resource use values are calculated according to the GPI and PCR using the SimaPro 9.3 software.
<b>Based on LCA Report</b>	Miljögiraff Lintex FRAME LCA report 1003FRAME
<b>LCA Practitioner</b>	Daniel Böckin, Miljögiraff AB
<b>Software</b>	SimaPro 9.3

## System boundary

The EPD follows Cradle to grave (A1–C4) boundaries. A1 is defined as upstream, A2 and A3 as core and the remaining modules (A4–C4) as downstream. See the system diagram below for information about included modules.

Up-stream	Core		Downstream														
	Raw materials	Transport	Manufacturing	Transport	Construction-Installation	Use stage	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction	Transport	Waste processing	Disposal	Reuse-recovery-recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
X	X	X	X	X	NR	NR	NR	NR	NR	NR	NR	NR	X	X	X	MND	

X= included in the LCA, NR = module without environmental aspects MND= Module Not Declared.



## Content and life cycle information

The following table shows the **material content** of the writing board and the percentage of recycled and renewable material in the product.

Components	Main material	Weight FRAME Large (kg)	Weight FRAME Small (kg)	Recycled material (wt%)		Renewable material (wt%)
				Pre-cons.	Post-cons.	
Glass board	Glass	41,5	25,7	19,8	0	0
Steel sheet	Steel	8,97	5,60	0	0	0
Other steel components	Steel	5,98	5,71	0	0	0
Particle board	Wood	5,25	4,22	0	84	84
Oak feet	Wood	2,05	2,05	0	0	100
Bentwood	Wood	1,93	1,63	0	0	100
Paint	Paint	1,40	0,98	0	0	0
Wheels	Nylon	1,40	1,40	0	0	0
Tape	Adhesive	0,85	0,62	0	0	0
Glue	Adhesive	0,25	0,15	0	0	0
Wood varnishing	Varnish	0,12	0,10	0	0	0
Total		69,7	48,2	L:11,8% S:10,5%	L: 6,3% S: 7,4%	L: 12,0% S: 15,0%
<b>Packaging</b>						
Cardboard	Corrugated board	5,41	2,53	0	75	100
Cardboard for feet	Corrugated board	0,70	0,70	0	0	0
EPS U-profile	EPS	0,58	0,45	0	30	0
Plastic bands	PP	0,03	0,03	0	0	0
Manual	Paper	0,01	0,01	0	100	100
Wooden stands	Wood	0,67	0,67	0	0	100
<b>Substances of Very High Concern (SVHC)</b>	-	<b>Weight large (kg)</b>	<b>Weight small (kg)</b>	<b>Weight-% (vs the product)</b>		<b>exceeds 0.1%</b>
(No SVHC exceeding 0,1 wt% in product)						

The majority of the product weight comes from the glass board and the steel components (steel sheet, foot brackets and fittings).

**Manufacturing** takes place in Nybro, Sweden and includes cutting, painting, laminating and assembling. The energy consumption for manufacturing was estimated based on yearly energy use and total production of boards compared to LINTEX total production. It is, on a yearly basis, covered by LINTEX own production from their rooftop solar cells and their geothermal heat pump.

**Packaging** is shown in the table above, including wooden stands for transportation.

It is assumed that there are no environmental aspects during **installation** or **use** of the product, except the waste management of packaging after installation.

**End of life** is based on a generic European waste scenario where Lintex main markets are located.

## Environmental performance

### Potential environmental impact

PARAMETER		UNIT	FRAME Large				FRAME Small			
			Up-stream	Core	Down-stream	TOTAL	Up-stream	Core	Down-stream	TOTAL
Global warming potential (GWP)	Fossil	kg CO <sub>2</sub> eq.	1,58E+02	3,38E+01	7,22E+00	1,99E+02	1,10E+02	2,39E+01	5,39E+00	1,39E+02
	Biogenic	kg CO <sub>2</sub> eq.	-	3,20E-02	3,41E+01	1,96E+01	-	2,41E-02	2,56E+01	1,20E+01
	Land use and land transformation	kg CO <sub>2</sub> eq.	1,37E+00	1,66E-02	4,81E-04	1,39E+00	1,02E+00	1,24E-02	3,16E-04	1,03E+00
	TOTAL	kg CO <sub>2</sub> eq.	1,45E+02	3,39E+01	4,13E+01	2,20E+02	9,70E+01	2,40E+01	3,10E+01	1,52E+02
Acidification potential (AP)		kg SO <sub>2</sub> eq.	1,11E+00	1,85E-01	1,88E-02	1,31E+00	7,54E-01	1,37E-01	1,29E-02	9,03E-01
Eutrophication potential (EP)		kg PO <sub>4</sub> <sup>3-</sup> eq.	8,17E-02	2,86E-03	1,91E-04	8,47E-02	5,75E-02	2,23E-03	1,33E-04	5,98E-02
Photochemical oxidant formation potential (POFP)		kg NMVOC eq.	6,61E-01	1,42E-01	2,89E-02	8,32E-01	4,57E-01	1,04E-01	1,96E-02	5,80E-01
Abiotic depletion potential – Elements		kg Sb eq.	7,71E-04	1,89E-04	3,33E-06	9,63E-04	5,15E-04	1,55E-04	2,24E-06	6,73E-04
Abiotic depletion potential – Fossil resources		MJ, net calorific value	2,00E+03	4,95E+02	3,20E+01	2,52E+03	1,39E+03	3,46E+02	2,19E+01	1,76E+03
Water scarcity potential		m <sup>3</sup> eq.	4,33E+01	2,81E+00	2,92E-01	4,64E+01	3,11E+01	2,37E+00	1,74E-01	3,37E+01

### Global warming potential IPCC 2021

PARAMETER		UNIT	FRAME Large				FRAME Small			
			Up-stream	Core	Down-stream	TOTAL	Up-stream	Core	Down-stream	TOTAL
GWP-GHG		kg CO <sub>2</sub> eq.	158	33,6	13,3	205	109	23,7	8,74	142

## Use of resources

PARAMETER	UNIT	FRAME Large				FRAME Small				
		Up-stream	Core	Down-stream	TOTAL	Up-stream	Core	Down-stream	TOTAL	
Primary energy resources – Renewable	Used as energy carrier	MJ, net calorific value	3,32E+02	8,03E+01	3,73E-01	4,13E+02	2,26E+02	7,83E+01	2,51E-01	3,05E+02
	Used as raw materials	MJ, net calorific value	2,22E+02	0,00E+00	0,00E+00	2,22E+02	1,89E+02	0,00E+00	0,00E+00	1,89E+02
	TOTAL	MJ, net calorific value	5,54E+02	8,03E+01	3,73E-01	6,34E+02	4,15E+02	7,83E+01	2,51E-01	4,94E+02
Primary energy resources – Non-renewable	Used as energy carrier	MJ, net calorific value	2,01E+03	5,26E+02	3,40E+01	2,57E+03	1,38E+03	3,68E+02	2,33E+01	1,77E+03
	Used as raw materials	MJ, net calorific value	1,32E+02	0,00E+00	0,00E+00	1,32E+02	1,12E+02	0,00E+00	0,00E+00	1,12E+02
	TOTAL	MJ, net calorific value	2,14E+03	5,26E+02	3,40E+01	2,70E+03	1,49E+03	3,68E+02	2,33E+01	1,88E+03
Secondary material	kg	1,26E+01	0,00E+00	0,00E+00	1,26E+01	8,63E+00	0,00E+00	0,00E+00	0,00E+00	8,63E+00
Renewable secondary fuels	MJ, net calorific value	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Non-renewable secondary fuels	MJ, net calorific value	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Net use of fresh water	m <sup>3</sup>	9,72E-01	8,92E-02	2,80E-02	1,09E+00	2,42E-01	1,47E-01	2,65E-01	6,53E-01	6,53E-01

## Waste production and output flows

### Waste production

PARAMETER	UNIT	FRAME Large				FRAME Small			
		Up-stream	Core	Down-stream	TOTAL	Up-stream	Core	Down-stream	TOTAL
Hazardous waste disposed	kg	4,36E-04	0	0	4,36E-04	3,41E-04	0	0	3,41E-04
Non-hazardous waste disposed	kg	2,34E-02	0	0	2,34E-02	1,83E-02	0	0	1,83E-02
Radioactive waste disposed	kg	0	0	0	0	0	0	0	0

### Output flows

PARAMETER	UNIT	FRAME Large				FRAME Small			
		Up-stream	Core	Down-stream	TOTAL	Up-stream	Core	Down-stream	TOTAL
Components for reuse	kg	0	0	0	0	0	0	0	0
Material for recycling	kg	0	3,78E-01	3,83E+01	3,87E+01	0	3,78E-01	2,53E+01	2,57E+01
Materials for energy recovery	kg	0	0	2,17E+01	2,17E+01	0	0	1,51E+01	1,51E+01
Exported energy, electricity	MJ	0	0	0	0	0	0	0	0
Exported energy, thermal	MJ	0	0	0	0	0	0	0	0

## Other environmental indicators

Impact category	UNIT	FRAME Large				FRAME Small			
		Up-stream	Core	Down-stream	TOTAL	Up-stream	Core	Down-stream	TOTAL
Human toxicity, cancer impacts	cases	5,02E-05	2,15E-06	1,93E-06	5,43E-05	3,77E-05	1,61E-06	1,40E-06	4,07E-05
Human toxicity, non-cancer impacts	cases	2,65E-05	4,77E-06	3,54E-06	3,48E-05	1,82E-05	3,52E-06	2,54E-06	2,42E-05
Fresh water ecotoxicity	PAF .m3 .day	5,94E+05	7,58E+04	2,95E+05	9,64E+05	4,01E+05	6,44E+04	2,54E+05	7,20E+05
Land use	species .yr	2,31E+03	4,93E+01	5,07E+00	2,37E+03	2,31E+03	4,93E+01	5,07E+00	2,37E+03

Share of biogenic carbon	Unit	Amount Large	Amount Small
Biogenic carbon in the product	kg C	3,56	3,36
Biogenic carbon in the packaging	kg C	3,03	1,74

## Additional information

Overall, most of the environmental impact of FRAME can be attributed to the emission of greenhouse gases and particulate matter as well as, the use of fossil resources. Most of these occur in the production of raw materials, particularly the glass board and steel components. The impacts are caused mainly by the use of non-renewable electricity and fuel for the production of float glass and steel.

## Differences Versus Previous Versions

2022-05-19 Version 1

2022-11-30 Version 1.1

Editorial change: Number format of IPCC 2021 results were changed

2023-01-13 Version 1.2

Editorial change: Illustration under System Boundary showing division of modules between Upstream, Core and Upstream corrected so that A4 is included in Downstream

## References

- Böckin, Daniel, Miljögiraff AB, FRAME LCA report 1003FRAME, 2022-04-06
- Ecoinvent 3.8, 'Ecoinvent' <https://www.ecoinvent.org/database/database.html>
- EN ISO 14025:2014-02 Environmental labels and declarations - Type III environmental declarations - Principles and procedures, Edited in 2010
- EN ISO 14040:2006 Environmental management - Life cycle assessment - Principles and framework, 2006
- EN ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines, 2006
- General Programme Instructions of the International EPD® System. Version 3.01
- Gripstrand, Sara, Sustainability Manager, Lintex AB
- ILCD International guide for life-cycle data system. General guide for life cycle assessment – Detailed guidance, 2010
- Product Category Rules Furniture, Except seats and mattresses 2012:19 version 2.01 valid until 2023-06-17
- PRé Consultants, "SimaPro 9.3" (PRé Consultants, 2019), <http://www.pre-sustainability.com/simapro>



## Appendix II

### Self-declaration from EPD owner, specific Norwegian requirements

#### 1 Applied electricity data set used in the manufacturing phase

The electricity mix for the electricity used in manufacturing (A3) is the electricity grid mix

**We use electric energy from our own solar panels. We cancel the guarantees of origin for this electricity. We produce more than we use on a yearly basis.**

**For heating we use thermal heating also powered by electricity from the solar panels.**

<xxxxxx CO<sub>2</sub>eqv/MJ>

#### 2 Content of dangerous substances

**X The product contains no substances given by the REACH Candidate list or the Norwegian priority list.**

- The product contains substances that are less than 0.1% by weight given by the REACH Candidate or the Norwegian priority list.
- The product contains dangerous substances more than 0.1% by weight given in the REACH candidate list or the [Norwegian Priority List](#), concentrations is given in the EPD:

Dangerous substances from the REACH candidate list or the Norwegian Priority List	CAS No.	Quantity (concentration, wt%/FU(DU)).
Substance 1		
Substance n		

### 3 Transport from the place of manufacture to a central warehouse

Transport distance, and CO<sub>2</sub>-eqv./DU from transport of the product from factory gate to central warehouse in Oslo shall be given. The following table shall be included in the EPD:

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy use	Unit	Value (l/t)	Kg CO <sub>2</sub> -eqv./DU
Boat							
Truck	We have done extensive Life Cycle Analyses, and published verified EPD:s at EPD International. A4 varies depending on where in our market the product is sold. Calculations on transports with truck (Euro 6) from the factory in Nybro to our warehouse/production in Jevnaker and then to Oslo is 736 km. This generates approximately 0,13 kg CO <sub>2</sub> per kg product.						
Railway							
Rail							
Air							
Total							

### 4 Impact on the indoor environment

- Indoor air emission testing has been performed; specify test method and reference; M1, \_\_

Yes, we test our products according to ISO 16000-9:2006 and/or M1. See [www.lintex.se](http://www.lintex.se) for more information.

- No test has being performed

- Not relevant; specify \_\_\_\_\_