

# ENVIRONMENTAL PRODUCT DECLARATION

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	Fora Form AS
Program operator:	The Norwegian EPD Foundation
Publisher:	The Norwegian EPD Foundation
Declaration number:	NEPD-3222-1859-EN
Registration number:	NEPD-3222-1859-EN
ECO Platform reference number:	-
Issue date:	15.11.2021
Valid to:	15.11.2026

## Dwell - meet

Fora Form AS

[www.epd-norge.no](http://www.epd-norge.no)

fora  
form

# Dwell

## meet



## General information

**Product:** **Owner of the declaration:**

Dwell - meet

Fora Form AS  
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**Program operator:** **Manufacturer:**

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Fora Form AS

**Declaration number:** **Place of production:**

NEPD-3222-1859-EN

Fora Form AS  
Mosflatevegen 6154 Ørsta  
Norway

**ECO Platform reference number:** **Management system:**

NS-EN ISO 14001: 2015 No. 800406. NS-EN ISO 9001: 2015 No. 901268. NS-EN ISO 45001: 2018 No 907167.

**This declaration is based on Product Category Rules:** **Organisation no:**

CEN Standard EN 15804:2012+A1:2013 serves as core PCR  
NPCR 026:2018 Part B for furniture

986 581 421

**Statement of liability:** **Issue date:** 15.11.2021

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

**Valid to:** 15.11.2026

**Declared unit:** **Year of study:**

1 Pcs Dwell - meet

2021

**Declared unit with option:** **Comparability:**

A1,A2,A3,A4

EPDs from programmes other than the Norwegian EPD Foundation may not be comparable

**Functional unit:** **Development and verification of EPD:**

Functional unit whitout cardboard packaging is tot.14,57kg.

The declaration has been developed and verified using EPD tool lca.tools ver EPD2020.11, developed by LCA.no AS. The EPD tool is integrated into the company's environmental management system, and has been approved by EPD-Norway

**General information on verification of EPD from EPD tools:**

Independent verification of data, other environmental information and the declaration according to ISO 14025:2010, § 8.1.3 and § 8.1.4. Individual third party verification of each EPD is not required when the EPD tool is i) integrated into the company's environmental management system, ii) the procedures for use of the EPD tool are approved by EPDNorway, and iii) the process is reviewed annually. See Appendix G of EPD-Norway's General Programme Instructions for further information on EPD tools.

Developer of EPD:

Kåre Sætre

Reviewer of company-specific input data and EPD:

Katrine Østgaard

**Verification of EPD tool:** **Approved:**

Independent third party verification of the EPD tool, background data and test-EPD in accordance with EPDNorway's procedures and guidelines for verification and approval of EPD tools.

Sign



Erik Svanes, Norsus AS

(no signature required)

Håkon Hauan, CEO EPD-Norge

Key environmental indicators	Unit	Cradle to gate A1 - A3
Global warming	kg CO2 eqv	66,78
Total energy use	MJ	974,43
Amount of recycled materials	%	31,33

## Product

### Market:

Worldwide

### Product description:

Dwell is an organically shaped timeless chair with design references from the 20s and 30s. A chair that with its enveloping shape provides warmth and safety into the meeting room, or the rocking playfulness in a breakout zone. Great function, combined with well thought out design makes Dwell a perfectly comfortable chair. Dwell is a spacious chair that provides room to shift positions and with armrests that gives you a feeling of being protected. Dwell has several types of bases; from the fun rocker base, the sled base with an unexpected twist and a star base that gives optimum conference comfort. These variations allow the chair to act as a solo artist or play with multiple chairs without stealing all the attention. Small, customized touches will make a big difference to the chair's expression. The chair series allows for customized color coated bases, and of course Fora Forms range within fabric alternatives. A chair that can live from lounge to conference.

### Product specification

Width: 67 cm  
Height: 81 cm  
Depth: 60 cm  
Seat height: 47 cm

### Technical data:

Weight 14,57

Tested and approved according to  
NS-EN 16139  
NS-EN 17128  
NS-EN 1022

Steel frame with cold cured foam and webbing suspension for additional comfort.

Exchangeable cover.

Dwell sled comes with plastic or felt gliders.

Dwell rocker comes with or without felt glider.

Dwell conference comes with tilt, 360 degrees swivel and wheels with soft rolling and self-braking without load.

Dwell meet comes with tilt, turns 360 degrees and plastic glider.

Available with contrast stitching.

Elastic fabric is recommended.

### Reference service life, product

15 years

### Reference service life, building

Materials	kg	%	Recycled share in material (kg)	Recycled share in material (%)
Metal - Aluminium	1,50	10,30	1,50	100,00
Metal - Steel	10,10	69,32	2,02	20,00
Textile - Polyester (PE)	0,52	3,57	0,00	0,00
Plastic - Polyurethane (PUR)	2,30	15,79	0,00	0,00
Plastic - Acrylonitrile butadiene styrene (ABS)	0,12	0,82	0,12	104,00
Plastic - Polypropylene (PP)	0,01	0,07	0,01	100,00
Plastic - Polyoxymethylene (POM)	0,02	0,14	0,01	50,00
Total:	14,57		3,66	

Packaging	kg		Recycled share in material (kg)	Recycled share in material (%)
Packaging - Cardboard	2,00		1,53	76,30
Total including packaging	16,57		5,19	

## LCA: Calculation rules

### Declared unit:

1 Pcs Dwell - meet

### Cut-off criteria:

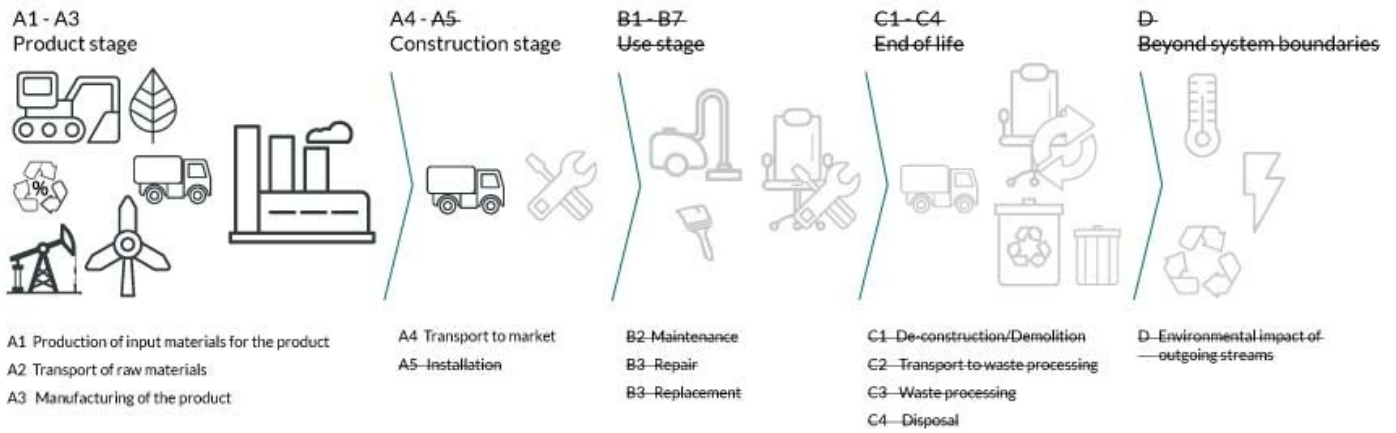
All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

### Data quality:

Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Plastic - Polypropylene (PP)	ecoinvent 3.4	Database	2015
Plastic - Polyurethane (PUR)	ecoinvent 3.4	Database	2015
Metal - Steel	ecoinvent 3.3	Database	2016
Metal - Aluminium	ecoinvent 3.4	Database	2017
Metal coating - Powder coating on aluminium	ecoinvent 3.4	Database	2017
Metal coating - Powder coating on steel	ecoinvent 3.4	Database	2017
Packaging - Cardboard	ecoinvent 3.4	Database	2017
Plastic - Polyoxymethylene (POM)	ecoinvent 3.4	Database	2017
Process	ecoinvent 3.4	Database	2017
Textile - Polyester (PE)	ecoinvent 3.4	Database	2017
Plastic - Acrylonitrile butadiene styrene (ABS)	NORSUS	Database	2019

**System boundary:**



**Additional technical information:**

We want you to enjoy your furniture for many years to come. If you follow our advice in the Quality and Maintenance Manual you contribute to prolonged life of your furniture. We only use environmentally friendly materials and processes in our manufacturing unit in Ørsta Norway. Our goal is to manufacture furniture that can last for generations. All furniture made by Fora Form are made of FSC certified wood, manufactured according to ISO 14001, and has an EPD on all products. This ensures sustainability and a "cradle to cradle" philosophy. We actively work to reduce waste. All packing materials and waste are being recycled according to Norsk Gjenvinning.

Norwegian and Swedish Møbelfakta are accredited test facilities where furniture quality, strength, durability, flammability, safety, emissions and materials are tested and documented. A piece of furniture, which lives up to the three areas of requirements of Møbelfakta, has undergone extensive testing, is produced according to ethical guidelines and has been approved according to environmental requirements. Møbelfakta is a guarantee of high quality products. Almost all of Fora Forms collection is Møbelfakta approved.

Fora Form are ISO 9001 quality management, ISO 14001 environmental management and ISO 45001 occupational health and safety management certified. Sustainability is important for Fora Form.

We continuously work to sort and reduce our waste, and collaborate with Norsk Gjenvinning and Grønt Punkt (Green Dot Norway plc) regarding recycling of used packing materials. All wood is FSC certified. Our manufacturing unit in Ørsta use electricity that is 100% originated from renewable sources.

Transportation to an average customer in Oslo is 540 km (A4: average European lorry > 32 tonnes)

## LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

### Transport from production place to user (A4)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck	38,8 %	Truck, 16-32 tonnes, EURO 5	50	0,044606	l/tkm	2,23
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

### Assembly (A5)

	Unit	Value
Auxiliary	kg	
Water consumption	m <sup>3</sup>	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
Output materials for waste treatment	kg	
Dust in the air	kg	
VOC emissions	kg	

### Use (B1)

	Unit	Value

### Maintenance (B2)/Repair (B3)

	Unit	Value
Maintenance cycle*		
Auxiliary		
Other resources		
Water consumption	m <sup>3</sup>	
Electricity consumption	kWh	
Other energy carriers	MJ	
Material loss	kg	
VOC emissions	kg	

### Replacement (B4)/Refurbishment (B5)

	Unit	Value
Replacement cycle*		
Electricity consumption	kWh	
Replacement of worn parts		

\* Described above if relevant

### Operational energy (B6) and water consumption (B7)

	Unit	Value
Water consumption	m <sup>3</sup>	
Electricity consumption	kWh	
Other energy carriers	MJ	
Power output of equipment	kW	

### End of Life (C1, C2)

	Unit	Value
Hazardous waste disposed	kg	
Collected as mixed construction waste	kg	
Reuse	kg	
Recycling		
Energy recovery		
To landfill	kg	

### Transport to waste processing (C2)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck					l/tkm	
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

## LCA: Results

The LCA results are presented below for the declared unit defined on page 2 of the EPD document.

### System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage				Construction installation stage	User stage								End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
X	X	X	X														

### Environmental impact

Parameter	Unit	A1	A2	A3	A4
GWP	kg CO <sub>2</sub> -eq	6,48E+01	1,81E+00	1,78E-01	1,35E-01
ODP	kg CFC11 -eq	3,27E-06	3,34E-07	8,75E-09	2,49E-08
POCP	kg C <sub>2</sub> H <sub>4</sub> -eq	2,37E-02	2,95E-04	3,41E-05	2,20E-05
AP	kg SO <sub>2</sub> -eq	2,90E-01	5,78E-03	8,58E-04	4,30E-04
EP	kg PO <sub>4</sub> <sup>3-</sup> -eq	5,44E-02	9,59E-04	1,12E-04	7,13E-05
ADPM	kg Sb -eq	9,57E-04	5,53E-06	2,77E-07	4,11E-07
ADPE	MJ	7,11E+02	2,73E+01	1,98E+00	2,03E+00

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

Reading example: 9,0 E-03 = 9,0\*10<sup>-3</sup> = 0,009

\*INA Indicator Not Assessed

**Resource use**

Parameter	Unit	A1	A2	A3	A4
RPEE	MJ	1,05E+02	3,98E-01	2,33E-01	2,96E-02
RPEM	MJ	1,27E+01	0,00E+00	0,00E+00	0,00E+00
TPE	MJ	1,18E+02	3,98E-01	2,33E-01	2,96E-02
NRPE	MJ	8,38E+02	2,79E+01	3,40E+00	2,08E+00
NRPM	MJ	4,40E+01	0,00E+00	0,00E+00	0,00E+00
TRPE	MJ	8,82E+02	2,79E+01	3,40E+00	2,08E+00
SM	kg	5,19E+00	0,00E+00	0,00E+00	0,00E+00
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00
W	m <sup>3</sup>	8,06E-01	5,24E-03	1,63E-03	3,89E-04

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

Reading example: 9,0 E-03 =  $9,0 \cdot 10^{-3} = 0,009$   
 \*INA Indicator Not Assessed

**End of life - Waste**

Parameter	Unit	A1	A2	A3	A4
HW	kg	1,45E-02	1,63E-05	4,11E-06	1,21E-06
NHW	kg	5,00E+01	1,47E+00	4,15E-02	1,09E-01
RW	kg	INA*	INA*	INA*	INA*

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

Reading example: 9,0 E-03 =  $9,0 \cdot 10^{-3} = 0,009$   
 \*INA Indicator Not Assessed

**End of life - Output flow**

Parameter	Unit	A1	A2	A3	A4
CR	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MR	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00
MER	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00
EEE	MJ	INA*	INA*	INA*	INA*
ETE	MJ	INA*	INA*	INA*	INA*

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

Reading example: 9,0 E-03 =  $9,0 \cdot 10^{-3} = 0,009$   
 \*INA Indicator Not Assessed

## Additional Norwegian requirements

### Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
Energy, electricity, European average: 1 kWh	ecoinvent 3.4	594,20	g CO2-ekv/kWh

### Dangerous substances

The product contains no substances given by the REACH Candidate list or the Norwegian priority list.

### Indoor environment

Our furniture doesn't contain any substanses that effect indoor clima

## Additional environmental information

Key environmental indicators for variants for this EPD: Cradle to Gate analyse from A1 to A3

Variant number	Global warming (kg CO2)	Total energy use (MJ)	Share of recycled material in product(%)
Dwell - conference	66,73	976,86	31.9%
Dwell - rooker	62,16	921,65	24.4%
Dwell - sled	59,83	886,47	24.1%

## Bibliography

ISO 14025:2010 Environmental labels and declarations - Type III environmental declarations - Principles and procedures.

ISO 14044:2006 Environmental management - Life cycle assessment - Requirements and guidelines.

EN 15804:2012+A1:2013 Environmental product declaration - Core rules for the product category of construction products.

ISO 21930:2017 Sustainability in buildings and civil engineering works - Core rules for environmental product declarations of construction products.





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Vold et al., (2019) EPD generator for Norsk Industri, Background information for industry application and LCA data, LCA.no report number 06.19.

NPCR Part A: Construction products and services. Ver. 1.0. April 2017, EPD-Norge.

NPCR 026 Part B for Furniture. Ver. 2.0 October 2018, EPD-Norge.

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