

ENVIRONMENTAL PRODUCT DECLARATION

in accordance with ISO 14025, ISO 21930 and EN 15804

Owner of the declaration:	VikØrsta AS
Program operator:	The Norwegian EPD Foundation
Publisher:	The Norwegian EPD Foundation
Declaration number:	NEPD-2571-1297-EN
Registration number:	NEPD-2571-1297-EN
ECO Platform reference number:	-
Issue date:	27.11.2020
Valid to:	27.11.2025

Ørsta bolt M20 x 4000 mm - B500NC HDG

VikØrsta AS



www.epd-norge.no



General information

Product:

Ørsta bolt M20 x 4000 mm - B500NC HDG

Program operator:

The Norwegian EPD Foundation
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Phone: +47 23 08 80 00
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Declaration number:

NEPD-2571-1297-EN

ECO Platform reference number:

This declaration is based on Product Category Rules:

CEN Standard EN 15804:2012+A1:2013 serves as core PCR
NPCR 013:2019 Part B for Steel and aluminium construction products

Statement of liability:

The owner of the declaration shall be liable for the underlying information and evidence. EPD Norway shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

Declared unit:

1 Pcs Ørsta bolt M20 x 4000 mm - B500NC HDG

Declared unit with option:

A1,A2,A3,A4,A5,C1,C2,C3,C4,D

Functional unit:

Complete pre-assembled 4 rebar bolt with mixing spring

Verification:

Independent verification of data, other environmental information and the declaration according to ISO14025:2010, § 8.1.3 and § 8.1.4

External

Third party verifier:

Sign

Ellen Soldal, Research Scientist

(Independent verifier approved by EPD Norway)

Owner of the declaration:

VikØrsta AS
Contact person: Teknisk sjef - Jan Olav Hoggen
Phone: 0047 95170854
e-mail: jan.olav.hoggen@vikorsta.no

Manufacturer:

VikØrsta AS

Place of production:

Vik Ørsta AS, Skorgeura
Strandgata 59
NO-6150 Ørsta
NORWAY

Management system:

NS-EN ISO 9001:2015 NS-EN ISO 14001:2015

Organisation no:

985001952

Issue date: 27.11.2020

Valid to: 27.11.2025

Year of study:

2020

Comparability:

EPD of construction products may not be comparable if they not comply with EN 15804 and seen in a building context.

Author of the Life Cycle Assessment:

The declaration is developed using eEPD v4.0 from LCA.no

Approval:

Company specific data are:

Collected/registered by: Stig Robert Sporstøl

Internal verification by: Atle Årseth

Approved:

Sign

Håkon Hauan
Managing Director of EPD-Norway

Product

Product description:

Ørsta-bolt is anchored with polyester cartridge and is used for both work support and permanent rock securing. The bolt is delivered with mixing spring, and can be used for rock securing all the way to the working face.

Product specification

We have our own production in Norway and use high quality Norwegian-produced recycled reinforcing steel.

The steel is hot-dip galvanized. In corrosive environments the bolt can be delivered with a layer of powder coating (CombiCoat®) to achieve 120 years of corrosion protection. (ref: SINTEF research report based on laboratory testing in collaboration with Vik Ørsta AS)

All of our rock support bolts is produced according to NS-EN 1090, delivered CE-approved and follows the requirements of Norwegian Public Road Administration (Statens Vegvesen) handbook 761.

The bolt is delivered with mounted mixing spring and nut. Hemispherical dome and plate must be ordered separately but are included in the EPD

Materials	%
Steel	14,58
Zinc	2,30
Rebar of recycled steel	83,11

Technical data:

Thread size: M20 (rolled)
 Thread length: 150 mm
 Total length: 4000 mm
 Material: B500NC (NS 3576)
 CE-approved: Yes
 Total weight: 11,5 kg

Market:

Worldwide

Reference service life, product

up to 60 years

Reference service life, building

Not relevant

LCA: Calculation rules

Declared unit:

1 Pcs Ørsta bolt M20 x 4000 mm - B500NC HDG

Cut-off criteria:

All major raw materials and all the essential energy is included. The production processes for raw materials and energy flows with very small amounts (less than 1%) are not included. These cut-off criteria do not apply for hazardous materials and substances.

Data quality:

Specific data for the product composition are provided by the manufacturer. They represent the production of the declared product and were collected for EPD development in the year of study. Background data is based on registered EPDs according to EN 15804, Ostfold Research databases, ecoinvent and other LCA databases. The data quality of the raw materials in A1 is presented in the table below.

Materials	Source	Data quality	Year
Steel	Owner of product declaration	EPD	2014
Rebar of recycled steel	NEPD-434.305-EN	EPD	2016
Steel	NEPD-475-331-EN	EPD	2016
Steel	ecoinvent 3.5	Database	2018
Zinc	ecoinvent 3.5	Database	2018

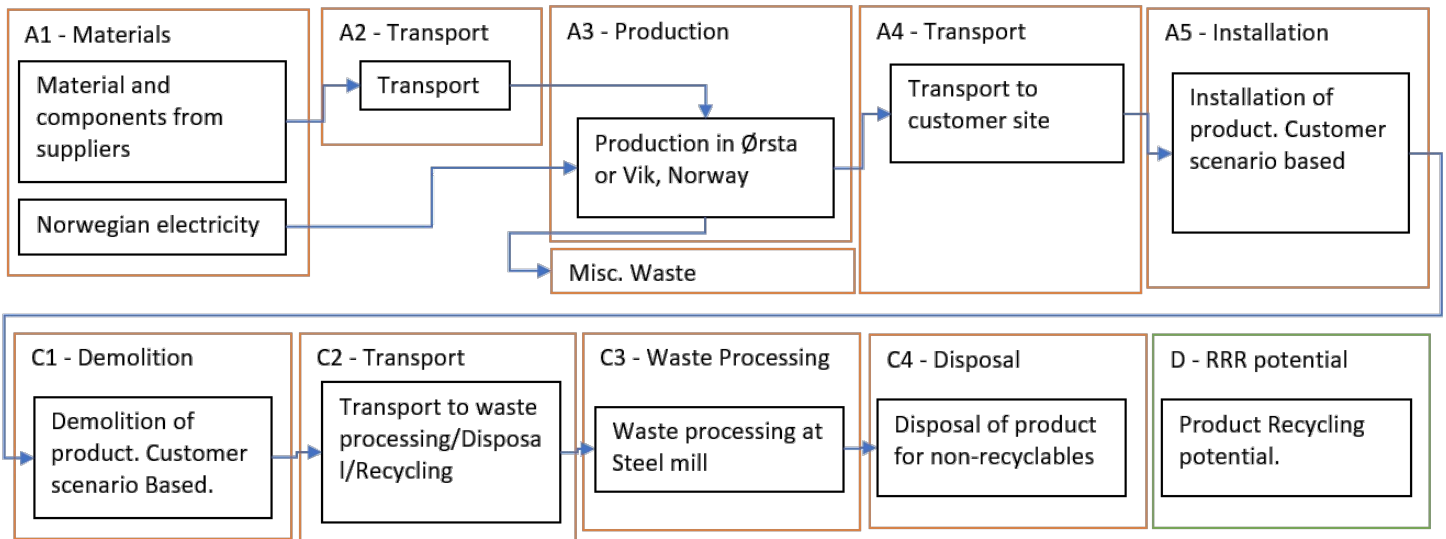
Allocation:

The allocation is made in accordance with the provisions of EN 15804. Incoming energy and water and waste production in-house is allocated equally among all products through mass allocation. Effects of primary production of recycled materials is allocated to the main product in which the material was used. The recycling process and transportation of the material is allocated to this analysis.

System boundary:

The flow chart below illustrates the system boundaries.

The rebar is assumed to be installed permanently and are not included in End of life stage "C", or Beyond the systems boundaries "D".



Additional technical information:

LCA: Scenarios and additional technical information

The following information describe the scenarios in the different modules of the EPD.

Transport from production place to user (A4)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck	55,0 %	Truck, lorry over 32 tonnes, EURO 6	300	0,022606	l/tkm	6,78
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

Assembly (A5)

.	Unit	Value
Auxiliary	kg	
Water consumption	m ³	
Electricity consumption	kWh	0,0150
Other energy carriers	MJ	
Material loss	kg	
Output materials from waste treatment	kg	
Dust in the air	kg	
VOC emissions	kg	

End of Life (C1, C3, C4)

.	Unit	Value
Hazardous waste disposed	kg	
Collected as mixed construction waste	kg	
Reuse	kg	
Recycling	kg	1,5200
Energy recovery	kg	
To landfill	kg	

Transport to waste processing (C2)

Type	Capacity utilisation (incl. return) %	Type of vehicle	Distance km	Fuel/Energy consumption	Unit	Value (l/t)
Truck	38,8 %	Truck, lorry 16-32 tonnes, EURO 6	800	0,043626	l/tkm	34,90
Railway					l/tkm	
Boat					l/tkm	
Other Transportation					l/tkm	

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Benefits and loads beyond the system boundaries (D)

.	Unit	Value
Substitution of construction steel (kg)	kg/DU	1,11

LCA: Results

System boundaries (X=included, MND=module not declared, MNR=module not relevant)

Product stage					Construction installation stage		User stage							End of life stage				Beyond the system boundaries
Raw materials	Transport	Manufacturing	Transport	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	Deconstruction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential		
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D		
X	X	X	X	X	MND	MND	MND	MND	MND	MND	MND	X	X	X	X	X		

Environmental impact

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
GWP	kg CO ₂ -eq	1,07E+01	2,86E-01	3,56E+01	4,66E-04	1,47E+00	0,00E+00	0	-2,54E+00
ODP	kg CFC11 -eq	3,62E-07	5,87E-08	6,42E-06	4,40E-11	2,76E-07	0,00E+00	0	-1,01E-08
POCP	kg C ₂ H ₄ -eq	2,39E-03	4,47E-05	7,13E-03	1,04E-07	2,22E-04	0,00E+00	0	-3,93E-04
AP	kg SO ₂ -eq	4,24E-02	7,37E-04	2,70E-01	2,17E-06	3,45E-03	0,00E+00	0	-4,77E-03
EP	kg PO ₄ ³⁻ -eq	7,62E-03	1,02E-04	5,80E-02	5,24E-07	4,52E-04	0,00E+00	0	-5,19E-04
ADPM	kg Sb -eq	3,15E-03	6,80E-07	1,20E-05	7,63E-09	4,55E-06	0,00E+00	0	-1,31E-05
ADPE	MJ	9,35E+01	4,69E+00	5,14E+02	4,72E-03	2,21E+01	0,00E+00	0	-2,52E+01

GWP Global warming potential; ODP Depletion potential of the stratospheric ozone layer; POCP Formation potential of tropospheric photochemical oxidants; AP Acidification potential of land and water; EP Eutrophication potential; ADPM Abiotic depletion potential for non fossil resources; ADPE Abiotic depletion potential for fossil resources

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"

*INA Indicator Not Assessed

Resource use

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
RPEE	MJ	6,22E+01	8,52E-02	3,01E+00	6,13E-02	3,27E-01	0,00E+00	0	-4,56E-01
RPEM	MJ	3,12E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0,00E+00
TPE	MJ	6,22E+01	8,52E-02	3,01E+00	6,13E-02	3,27E-01	0,00E+00	0	-4,56E-01
NRPE	MJ	8,13E+01	4,83E+00	5,18E+02	8,12E-03	2,27E+01	0,00E+00	0	-1,33E+01
NRPM	MJ	1,78E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	-1,26E+01
TRPE	MJ	9,91E+01	4,83E+00	5,18E+02	8,12E-03	2,27E+01	0,00E+00	0	-2,59E+01
SM	kg	1,14E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0,00E+00
RSF	MJ	6,40E-03	0,00E+00	1,06E-05	1,06E-05	0,00E+00	0,00E+00	0	0,00E+00
NRSF	MJ	1,03E+01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0,00E+00
W	m ³	4,81E-01	1,14E-03	5,46E-02	3,39E-06	4,29E-03	0,00E+00	0	-2,22E-02

RPEE Renewable primary energy resources used as energy carrier; RPEM Renewable primary energy resources used as raw materials; TPE Total use of renewable primary energy resources; NRPE Non renewable primary energy resources used as energy carrier; NRPM Non renewable primary energy resources used as materials; TRPE Total use of non renewable primary energy resources; SM Use of secondary materials; RSF Use of renewable secondary fuels; NRSF Use of non renewable secondary fuels; W Use of net fresh water

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"

*INA Indicator Not Assessed

End of life - Waste

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
HW	kg	8,39E-02	2,58E-06	2,31E-04	1,04E-08	1,33E-05	0,00E+00	0	-5,56E-02
NHW	kg	5,76E+00	4,42E-01	2,48E+00	6,15E-04	1,21E+00	0,00E+00	0	-4,28E-04
RW	kg	INA*	INA*	INA*	INA*	INA*	INA*	0	INA*

HW Hazardous waste disposed; NHW Non hazardous waste disposed; RW Radioactive waste disposed

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"

*INA Indicator Not Assessed

End of life - Output flow

Parameter	Unit	A1-A3	A4	A5	C1	C2	C3	C4	D
CR	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0,00E+00
MR	kg	3,10E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,44E+00	0	0,00E+00
MER	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0	0,00E+00
EEE	MJ	INA*	INA*	INA*	INA*	INA*	INA*	0	INA*
ETE	MJ	INA*	INA*	INA*	INA*	INA*	INA*	0	INA*

CR Components for reuse; MR Materials for recycling; MER Materials for energy recovery; EEE Exported electric energy; ETE Exported thermal energy

"Reading example: 9,0 E-03 = 9,0*10⁻³ = 0,009"

*INA Indicator Not Assessed

Additional Norwegian requirements

Greenhouse gas emissions from the use of electricity in the manufacturing phase

National production mix from import, low voltage (production of transmission lines, in addition to direct emissions and losses in grid) of applied electricity for the manufacturing process (A3).

Electricity mix	Data source	Amount	Unit
El-mix, Norway (kWh)	ecoinvent 3.4	31,04	g CO2-ekv/kWh

Dangerous substances

The product contains no substances given by the REACH Candidate list or the Norwegian priority list.

Indoor environment

Bibliography

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NPCR 013 Part B for steel and aluminium construction products. Ver. 3.0 April 2019, EPD-Norge.

NPCR 013 Part B for steel and aluminium construction products, Version 3.0.

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